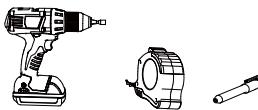




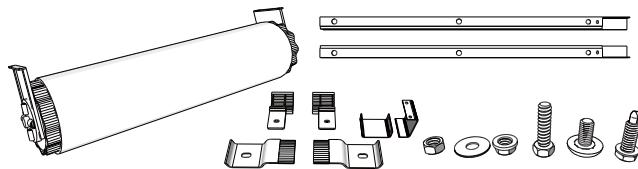
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6074 INSTA ROLL-UP DOOR INSTALLATION INSTRUCTIONS

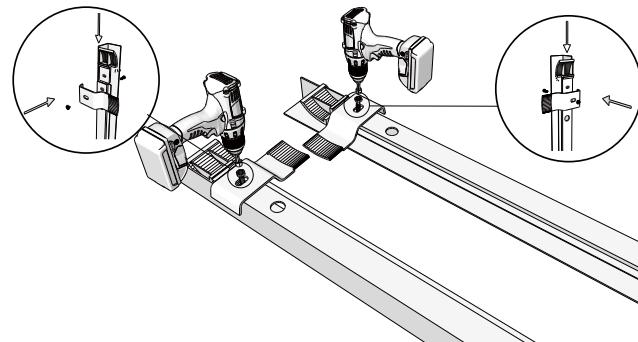
1. Required tools...



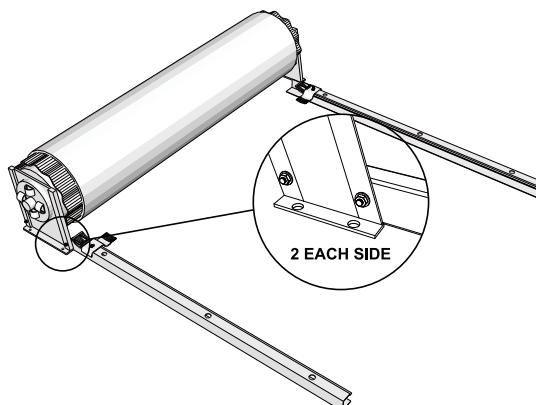
2. Roll-up door parts and accessories...



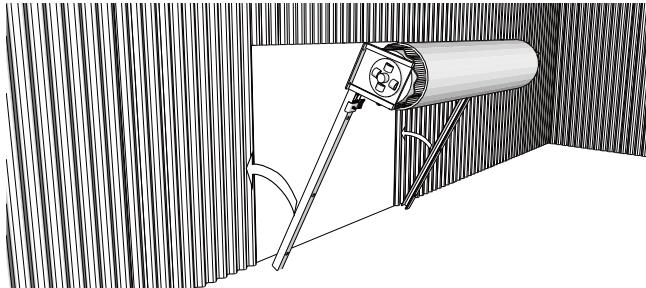
3. Install stops and red ABS guides to the rails.



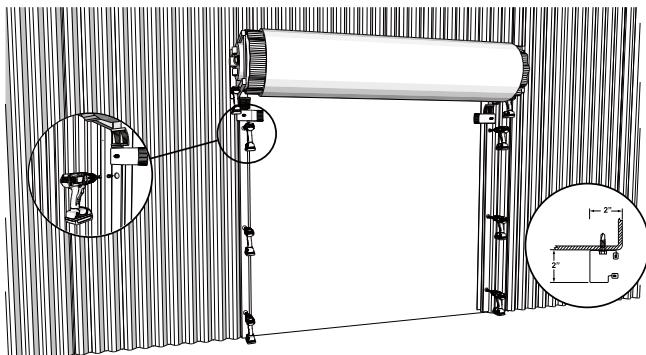
4. Install rails to mount brackets at both ends of main door assembly.



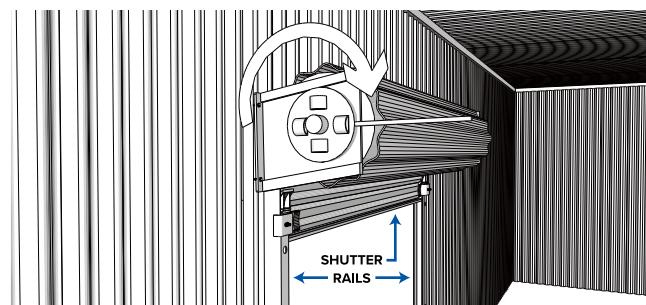
5. Stand up roll-up door assembly against door frame which should be previously installed. (INSTA #6075 INSTA Weld-in Steel Frame Kit)



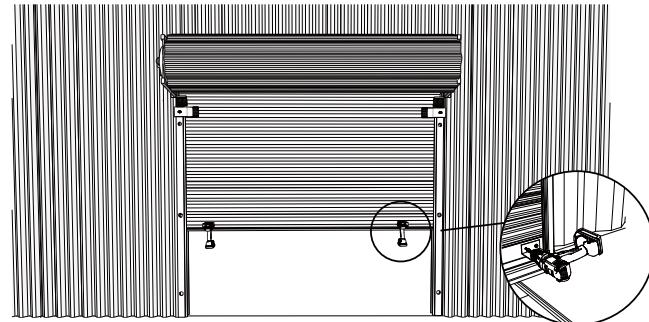
6. Fasten the rails and mount brackets to the door frame.



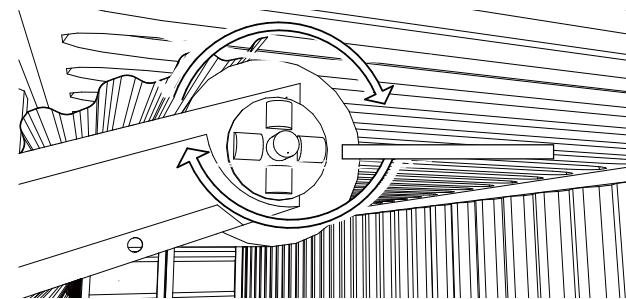
7. Using screwdriver to engage the ratchet slightly, remove the protective film. Insert the shutter into the rails on both sides.



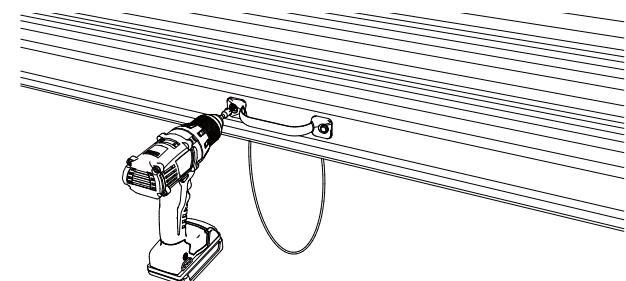
8. Install the bottom brackets to base of door.



9. With door closed, use a rod or screwdriver to adjust door tension. Continue until door begins to lift on its own. Stop there. Door should now open with ease.



10. Attach handles and ropes.



11. Enjoy your new 6074 INSTA Roll-Up Door.



**CAUTION: WEAR PPE AT ALL TIMES
INCLUDING SAFETY FOOTWARE,
SAFETY GLASSES & GLOVES**